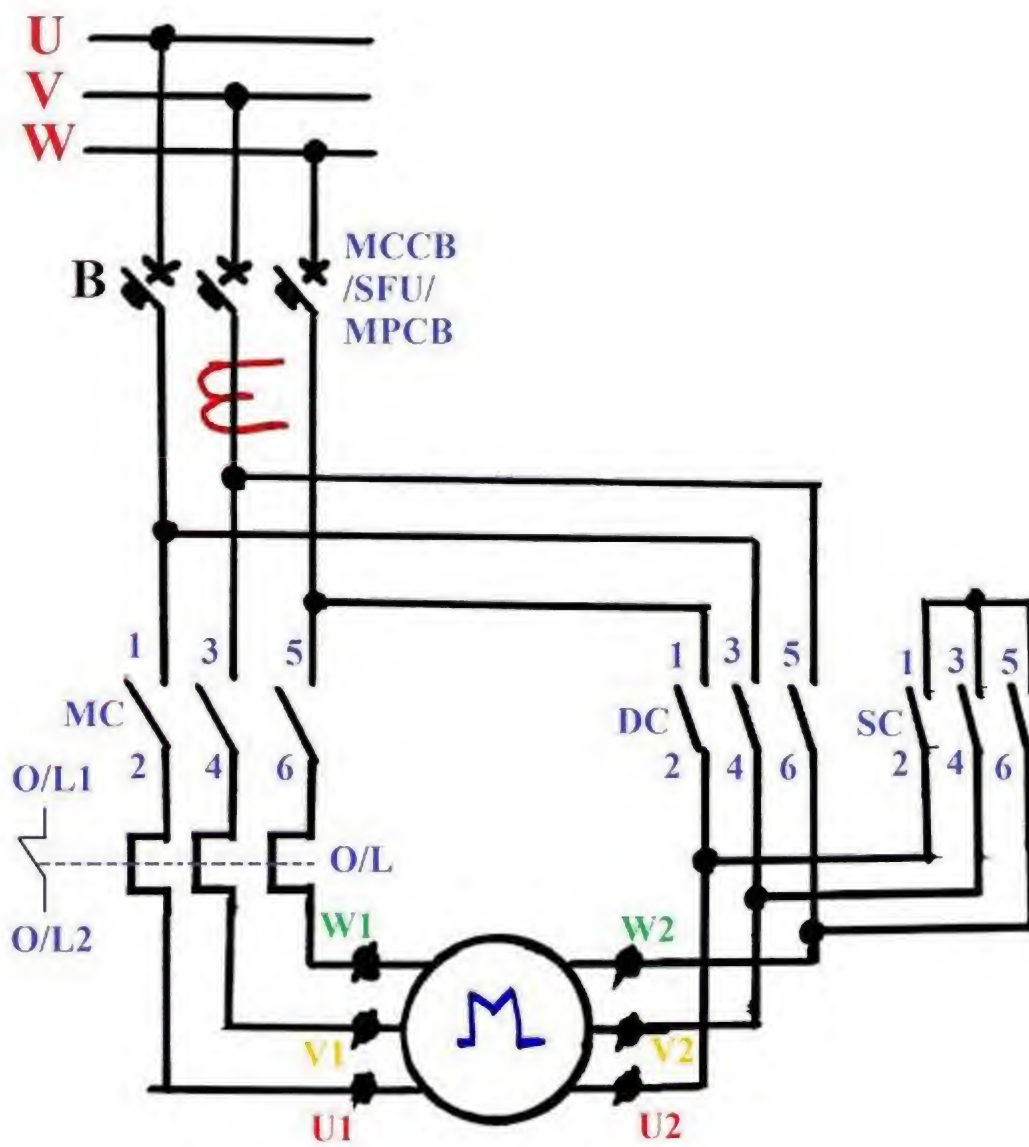
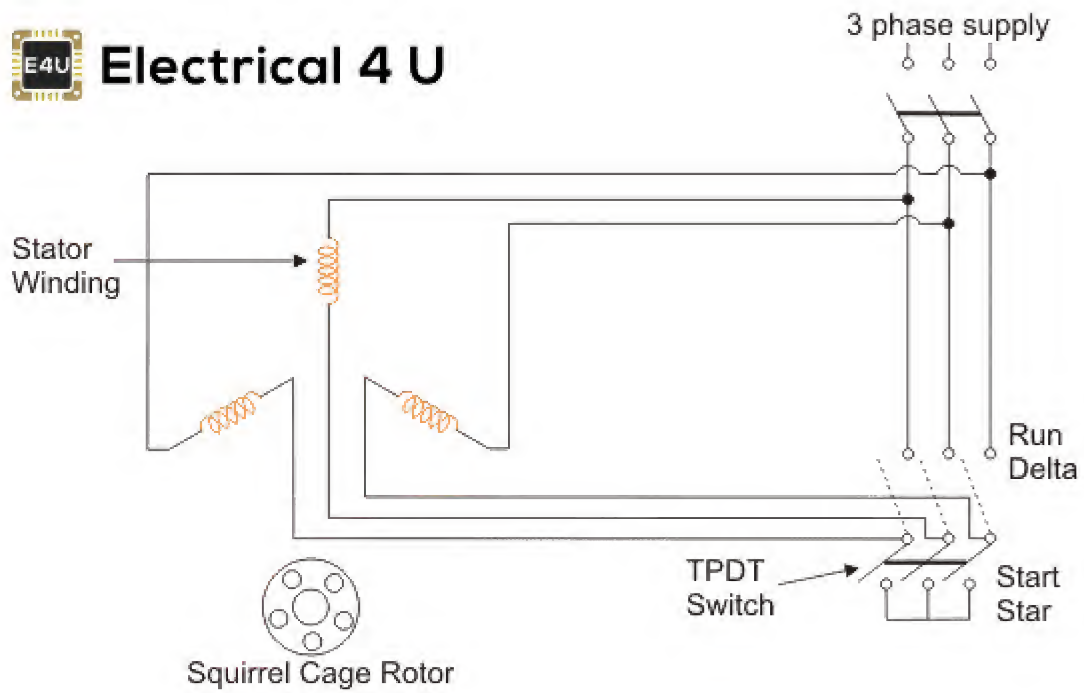


S0 = 'OFF' push button
 S1 = 'ON' push button
 K1 = Line contactor
 K2 = Stat contactor
 K3 = Delta contactor
 K4 = Star delta timer
 F2 = Overload relay
 F1 = Backup fuse





Electrical 4 U



CONTROL WIRING OF STAR DELTA STARTER (OP

PHASE

THERMAL OVER LOAD RELAY

STOP

START

MAIN AUX CONTACT KM3

3

TIMER AUX CONTACT KT

4

TIMER AUX CONTACT KT

5

DELTA CONTACT KM2

6

STAR CONTACT KM1

TIMER COIL KT

STAR COIL KM1

DELTA COIL KM2

PHASE

THERMAL OVER LOAD RELAY

STOP

START

MAIN 2
AUX
CONTACT 3
KM3

**TIMER
AUX
CONTACT
KT**

**DELTA
CONTACT
KM2**

STAR
COIL
KM1

**TIMER
COIL KT**

**TIMER
AUX
CONTACT
KT**

STAR
CONTACT
KM1

DELTA
COIL
KM2

MAIN
AUX
CONTACT
KM3

6